



Europäisches Patentamt  
European Patent Office  
Office européen des brevets



(11) Publication number : **0 494 236 B1**

(12) **EUROPEAN PATENT SPECIFICATION**

(45) Date of publication of patent specification :  
**13.12.95 Bulletin 95/50**

(51) Int. Cl.<sup>6</sup> : **F04B 7/00, F04B 49/06**

(21) Application number : **90915148.2**

(22) Date of filing : **27.09.90**

(86) International application number :  
**PCT/GB90/01478**

(87) International publication number :  
**WO 91/05163 18.04.91 Gazette 91/09**

(54) **IMPROVED FLUID-WORKING MACHINE**

(30) Priority : **28.09.89 ZA 897398**  
**28.09.89 PCT/GB89/01146**  
**28.09.89 EP 89309900**  
**21.03.90 GB 9006323**

(43) Date of publication of application :  
**15.07.92 Bulletin 92/29**

(45) Publication of the grant of the patent :  
**13.12.95 Bulletin 95/50**

(84) Designated Contracting States :  
**BE DE ES FR GB IT NL SE**

(56) References cited :  
**EP-A- 0 084 070**  
**EP-A- 0 102 780**  
**WO-A-87/05981**  
**CH-A- 288 540**  
**DE-A- 3 312 054**  
**US-A- 2 785 638**

(73) Proprietor : **ARTEMIS INTELLIGENT POWER LTD.**  
**41 Charlotte Square**  
**Edinburgh EH2 4HQ (GB)**

(72) Inventor : **SALTER, Stephen**  
**27 Blackford Road**  
**Edinburgh EH9 2DT (GB)**  
Inventor : **RAMPEN, William, Hugh, Salvin**  
**1 Merchiston Crescent**  
**Edinburgh EH10 5AN (GB)**

(74) Representative : **Newby, John Ross et al**  
**J.Y. & G.W. Johnson**  
**Furnival House**  
**14/18 High Holborn**  
**London WC1V 6DE (GB)**

Note : Within nine months from the publication of the mention of the grant of the European patent, any person may give notice to the European Patent Office of opposition to the European patent granted. Notice of opposition shall be filed in a written reasoned statement. It shall not be deemed to have been filed until the opposition fee has been paid (Art. 99(1) European patent convention).

## Description

This invention relates to a fluid-driven (motor) and/or fluid-driving (pump) machine having a plurality of working chambers of cyclically changing volume and valve means to control the connection of each chamber sequentially to low- and high-pressure manifolds.

This invention has particular reference to non-compressible fluids, but its use with gases is not ruled out. It has particular reference to machines where each chamber is a piston reciprocating in a cylinder, but its use with chambers delimited by flexible diaphragms or rotary pistons is not ruled out.

The invention employs electromagnetic means to control the operation of the valve means. Using electromagnetic means opens the possibility for full electronic control with all the sophistication and precision that that makes possible.

EP-A-0361927 describes a fluid-working machine using electromagnetically controlled poppet valves between the low pressure manifold and the working chambers for achieving pump operation.

The present invention relates to the provision of electromagnetically controlled poppet valves on both high and low pressure sides of a fluid-working machine.

According to this invention there is provided a fluid-working machine having a plurality of working chambers of cyclically changing volume, a high-pressure fluid manifold and a low-pressure fluid manifold, a plurality of electromagnetically controlled poppet valves, at least one such poppet valve linking each working chamber, respectively, to each manifold, and electronic sequencing means for operating the said poppet valves in timed relationship with the changing volumes of the chambers, each said poppet valve sealing the respective chamber from the respective manifold by engagement of an annular valve part with an annular valve seat, a solenoid being provided to magnetically move each said valve part relative to its seat by reacting with ferromagnetic material on the said poppet valve, each said poppet valve having a stem and an enlarged head, the annular valve part being provided on the head and the ferromagnetic material being provided on the stem.

Preferably the coil of each solenoid surrounds the respective stem and reacts with an annular piece of ferromagnetic material on the stem. Conveniently the ferromagnetic material on the stem of said at least one valve moves in the magnetic field of a permanent magnet fixed relative to the manifolds, said permanent magnet acting with the ferromagnetic material to latch the valve in a position in which the annular valve part is spaced from the valve seat or a position in which the annular valve part seals to the seat. Desirably the coil of the solenoid, permanent magnet and ferromagnetic material are all annular, the ferromag-

netic material moving with the valve stem alternately into magnetic engagement with the coil and the magnet.

Preferably, energising pulses for operating the solenoids are generated by a microprocessor controller receiving as input, inter alia, data relating to working chamber volume, pressure in the high pressure manifold and the desired rate of working.

EP-A-0361927 describes a fluid-working pump but gives no hint as to how to solve the difficulty which comes when attempting to use the principle behind operating a fluid pump for operating a motor, namely how to open the valves against a positive pressure. To use poppet valves in a motor, one must either apply a large force to them or supply carefully controlled timing pulses so that each valve only moves when the pressures on opposite sides of it are substantially equal. This specification is concerned with the latter approach in the case of the application of the invention to a motor.

The operational cycle of a hydraulic motor consists of two phases; the first is the power stroke, where the working chamber is exposed to the high-pressure manifold until it is forced to its maximum volume position. The second phase is the exhaust stroke where the valving is rearranged to connect the chamber to the low-pressure manifold and the volume is driven back to the minimum volume position. Normally, commutating ports are used to make the appropriate manifold/chamber connections. These are acceptable unless the standard of filtration is low since the clearance of the interfaces at the commutating ports must be kept small for leakage reasons. The commutating port design also requires a rather delicate design trade-off between leakage and shear losses which are completely eliminated with poppet valves.

The invention will now be further described, by way of example, with reference to the accompanying drawings, in which:

Figure 1 is a schematic sectional view of a multi-piston hydraulic motor with associated control equipment,

Figure 2 is an enlarged sectional view of one of the cylinder side high-pressure poppet valves of the motor of Figure 1 shown closed in the bottom half and open in the upper half,

Figure 3 is an enlarged sectional view of one of the cylinder end low-pressure poppet valves of the motor of Figure 1 shown closed to the left and open to the right, and

Figure 4 is a schematic sectional view of a linked hydraulic motor and pump to provide a variable speed transmission unit on the output of a prime mover.

Referring to Figure 1, a multi-piston hydraulic motor 10 is shown in schematic section, the cylinders being marked 11 and the reciprocating pistons 12. In the

side wall of each cylinder 11 is a poppet valve 13 communicating with a high-pressure manifold 14 and in the end wall of each cylinder is a poppet valve 15 communicating with a low-pressure manifold 16. The poppet valves 13 and 15 are active electromagnetic valves controlled electrically by a microprocessor controller 20 feeding control signals, via optoisolators 21, to valve-driving semiconductors 22.

The pistons 12 act on a drive cam 23 fast to an output shaft 24, the position of the cam 23 being sensed by an encoder 25.

In a similar manner to that described in the specification of the aforementioned European application, the controller 20 receives inputs from the encoder 25, a pressure transducer 26 (via an analogue to digital converter 27) and via a line 28 to which a desired output speed demand signal can be applied.

The poppet valves shown in Figures 2 and 3 are similar insofar as each has the active valve member (shown as 30 in Figure 2 and 40 in Figure 3) axially slidable in the valve passage (31, 41) under the influence of an annular magnetic pole (32, 42) sandwiched between a permanent magnetic ring (33, 43) and a solenoid coil (34, 44). The enlarged head (30a, 40a) of each valve seals to a poppet seat (35, 45) but in the case of the valve 30 high pressure in the cylinder 11 tends to lift the head 30a off the seat 35 whereas in the case of the valve 40 such high pressure will urge the head 40a into sealing engagement with the seat 45. Each valve (30, 40) has a natural state which is open and is pulled closed when the appropriate solenoid coil (34, 44) is energised. It should be noted however that other arrangements are possible (e.g. there is no permanent bias and solenoid switching between open and closed positions (via two magnet coils) is used). The shaft position of the motor is read by the encoder 25 and monitored by the valve controller 20.

If the cycle is considered to start part way into the power stroke, then the high-pressure valve 30 has been opened and is being held against the flow while the low-pressure valve 40 is being held closed against its seat by the pressure differential between the cylinder 11 and the manifold 16. When the piston 12 is almost at bottom-dead-centre, the controller 20 sends a pulse to close the high-pressure valve 30. Once the valve is closed, the cylinder pressure drops with the remaining downward motion of the piston 12 until, at bottom-dead-centre, it has reached the level of the low-pressure manifold 16. The low-pressure valve 40 can now be opened, either with a second timed pulse or, in the case of the permanently biased valve of Figure 3, on its own initiative. The piston 12 is now driven upwards until it has almost finished exhausting the cylinder 11. At this point a timed pulse closes the low-pressure valve 40 and the residual motion of the piston is used to raise the cylinder pressure of the cylinder until it allows the high-pressure valve 30 to be opened. This staging of the valve timing to

ensure a small pressure difference across the valves is very important in practice.

On start-up, the system must pre-configure the valves (30, 40) with the high-pressure manifold 14 disconnected so that, on its re-connection, the shaft 24 will begin to rotate in the preferred direction. This means that the controller 20 will have to read both the shaft encoder 25 and a direction switch before pulsing the valves into a start-up configuration. Direction reversal involves shutting the pressure off, reconfiguring the valves and, finally, re-applying system pressure to manifold 14.

If the shaft 24 begins to drive the motor, it will not function as a pump but as a low-rate damper. With the valves of Figures 2 and 3, the effect of over-run will occur in two phases: The first thing to happen will be an increase of shaft speed since both the load and fluid pressure are acting together. Left unchecked this will proceed to the second phase where the fluid, throttled by the valve seat, will generate a large enough pressure drop to close the high-pressure valve 30 part way through the power stroke. The low-pressure valve 40 will then be opened by the pressure differential for the remaining stroke until the piston 12 reaches bottom-dead-centre. The controller 20, if it continues to play its motor role, will leave the low-pressure valve open for the discharge stroke. The next power stroke will begin as normal but will once again revert into a low-pressure suction stroke once the high-pressure valve 30 is closed by the pressure differential. If the controller 20 is programmed to recognise the overrun condition (e.g. by monitoring increase of shaft speed, valve position or the high-pressure manifold pressure), it could transform the motor into a pump by revising the valve actuation cycle. On sensing over-run, the controller 20 would close low-pressure valves 40 as pistons 12 approached bottom-dead-centre and also momentarily close the high-pressure valves 30 at top-dead-centre (until the pressure built up sufficiently to hold them closed). On sensing an end to the over-run state, the controller 20 would convert each cylinder 11 back to motor operation as it approached a point in the cycle where it was possible to do so. The ability to change from motoring to pumping allows a machine according to this invention to be used for regenerative braking of the output shaft.

Most motors capable of varying the shaft speed for a given flow-rate do so through the use of some form of variable stroke facility. A motor according to this invention would allow cylinder disabling in much the same way as is described in the aforesaid European patent application for a pump, though in this case the low-pressure valve 40 would be left open at the end of the exhaust stroke so that the high-pressure valve 30 could not open for the power stroke immediately following. Shaft speed will be inversely proportional to the number of enabled cylinders since

a partially disabled motor will turn through more revolutions, than a fully enabled one, in order to consume the same amount of fluid.

If the motor 10 were to be directly coupled to the output of the previously described pump 50 then a versatile variable speed transmission would result (as shown in Figure 4). The usual problem in coupling a fixed displacement machine to a variable one is that the system must be sized according to the peak power requirement at both extremes of the speed/torque range. This means that one of the components spends most of its time working far below its rated capacity and, in a mobile application, also imposes performance penalties for the extra weight. If both units are variable and the controller 20 has a system-managing look-up table for controlling both system pressure and output shaft speed, then the system can be run more efficiently. The controller could, at its option, obtain the same input/output shaft speed ratio by pumping fluid at a high rate at a low pressure, or, the reverse, with a low flow-rate and a high pressure.

The important thing to consider in the design of a power transmission is that there is the necessity of dealing with the over-run condition as well as direction reversal. The output of the pump 50 can be cut within a half revolution, if required, to effect a pressure-off condition and allow valve re-configuration for reversing. On the over-run, a motor able to act as a pump will add to the actual pump's output which will cause the system pressure to rise and the controller to disable all pump cylinders until normal conditions return. The unwanted fluid (and energy) in the high-pressure manifold could either then be spilled off via a relief valve or stored in an accumulator.

Figure 4 also shows how a prime mover 60 drives the pump shaft 54 to reciprocate pistons 52 in pump cylinders 51 via a cam plate 53. Solenoid poppet valves 65 of the pump 50 are electrically controlled via pump valve drivers 66 linked to the controller 20. Pump piston position is signalled by a shaft trigger 55. The high pressure manifold 14 is linked to the pump cylinders 51 via spring-urged outlet valves 63.

A pressure accumulator 67 is provided in the manifold 14 which also includes an over-pressure relief valve 68 coupled to a reservoir 69 which feeds a boost pump 71 via a filter 70.

As is made clear in the aforesaid European application, by virtue of the electrical control of the inlet valves of a reciprocating hydraulic pump, significant and advantageous consequences arise which are not possible with pumps having mechanically controlled valves and this will now be described with reference to Figure 1.

Figure 1 shows a multi-piston motor 10 having a ring of pistons 12 driving a cam 23 and making a cam shaft 24 rotate. Operating as a pump, each piston 12 would reciprocate in its cylinder 11 under the driving influence of the rotating cam 23, drawing hydraulic liq-

uid into the cylinders 11 from the low pressure manifold 16 via the electromagnetically controlled valves 15 during each inlet stroke. At bottom-dead-centre (BDC) each piston 11 reverses direction of movement to start its delivery stroke, and if the respective valve 15 is closed, the hydraulic liquid is forced via open valve 13 into the high pressure manifold 14.

In operation as a pump, the micro-processor controller 20 is used to control the opening and closing of the valves 13 and 15. Shaft trigger signals are generated by transducer 25 sensing the rotation of the cam 23 and are fed to the controller 20 with a digital input on line 28 related to pump output demand and a digital input from an analogue/digital converter 27 connected to the pressure transducer 26.

The unit 20 provides a digital output which controls a bank of solenoid drivers 22.

The microprocessor control unit 20 could contain several built-in algorithms which enable the unit to compare the pump system demand characteristics with system feedback and which outputs a signal on actuation of a cylinder and which causes the next cylinder to reach BDC to become enabled should the system require its displacement of fluid. This algorithm would desirably be tempered with a maximum rate of change algorithm which would prevent sudden surges. Thus, the actual operating displacement characteristics of the pump system are electromagnetically modified in accordance with the desired demand displacement characteristics. The enabling pulse would then be sent to the solenoid driver 22 after being timed by the noise algorithm in order to just close the valve 15 of a module by the time the piston 12 in that module reached BDC. In this way the shock wave generated by late valve closing is reduced.

The hardware illustrated in Figure 1 can operate for example when the machine is pumping, in two different modes, a flow control mode and a pressure control mode.

#### Flow Control Mode

The controller 20 keeps a running account of the displacement demand (from either a fixed level or an external input such as an operator joystick) and the displacement produced by the pump. At each cylinder enabling opportunity the controller 20 decides whether the demand foreseen at the time of maximum effectiveness of the current cylinder justifies its being enabled. This occurs if the displacement account will be at a deficit of more than half of a cylinder. An accumulator 14a (shown connected to the manifold 14) is sized so that a half cylinder error will cause less than 10% variation in line pressure. This control method is, in itself, open loop since no feedback is used. Feedback can be applied by positioning a summing junction prior to the demand input 28 of the microprocessor controller 20.

### **Pressure Control Mode**

In this situation the controller 20 attempts to maintain the required pressure on the output line irrespective of the demand function. What it is actually doing is trying to keep the accumulator volume as close to the zero error state as possible. To know the pumping requirements the system has to calculate the flow from the output to the load. This can be done by measuring the system pressure at two consecutive cylinder decision intervals. The change in pressure equates to a change in accumulator volume which indicates the displacement contribution from the accumulator 14a to the system. The displacement delivered by the pump during the time interval is calculated from the records of the previously enabled cylinders. The output flow is the sum of pump and accumulator flow (since the flow is incompressible for these purposes).

The output flow demand, the displacement from the committed cylinders and the displacement to the accumulator (to restore it to the zero error position) are then combined to allow a decision on whether to enable the current cylinder.

The microprocessor controller 20 can be equipped with different inputs including, for example:

1. Pump system demand characteristics for example from a potentiometer, a throttle pedal (in the case of a pump used for vehicle drive), or a digital set-point.
2. Pump system feed back signals, for example from a motor speed sensor.
3. Noise sensor, for example an accelerometer, located on the pump casing.

It will be readily appreciated from the above that, because of the ability to control the valve 15 of each piston and cylinder module of a pump within every cycle of the pump, a pump, particularly a pump with a substantial number of cylinders, is capable of more or less infinite variation in displacement. This differs from the stepped type of variation possible in pumps heretofore.

It will, for example, be possible to programme the operation of a pump so that its output varies from cycle to cycle. Alternatively, a pump can be divided into a number of independently operable sections each comprising a plurality of cylinders. Each section can be independently controlled as to displacement and used for operating separate machines.

In a manner analogous to that described above, the machine shown in Figure 1 can be operated as a motor in at least two different modes.

### **Variable displacement/rotation speed mode (open loop)**

This is the equivalent of the flow control mode in pump operation. The controller 20 generates an ena-

bling sequence which uses the accumulated displacement error criterion to ensure maximal smoothness. The speed is inversely proportional to the enabled/available cylinder ratio. For a continuous positive torque, the top speed limit is defined by that achieved when a single cylinder is enabled at all points of the rotation (i.e. a minimum of two cylinder enableings per revolution). The minimum speed occurs when all cylinders are enabled. In a 6 cylinder pump this gives a speed range of 1/3 to full for a given amount of flow.

### **Rotation Speed Control (closed loop)**

This is the equivalent of the pressure control mode in pump operation. Here the output shaft speed is fed back to the controller 20. The cylinder enabling algorithm extrapolates the displacement required by the motor in order to make the required rotation in the time to the maximum effectiveness of the decision cylinder. It incorporates the displacement consumption of previously enabled cylinders in the coming time in order to reach its enabling decision. This process not only ensures relatively accurate speed control but also maintains positional accuracy (i.e. total number of revolutions).

The drawings have illustrated axial cylinders but the invention is applicable to any configuration of pump or motor in which the poppet valves are stationary and a radial ring-cam configuration is particularly suitable.

### **Claims**

1. A fluid-working machine (10, 50) having a plurality of working chambers (11, 51) of cyclically changing volume, a high-pressure fluid manifold (14) and a low-pressure fluid manifold (16), a plurality of electromagnetically controlled poppet valves (13, 15, 64, 65), at least one such poppet valve linking each working chamber (11, 51), respectively, to each manifold (14, 16), and electronic sequencing means (20, 21, 22) for operating the said poppet valves in timed relationship with the changing volumes of the chambers, each said poppet valve (30, 40) sealing the respective chamber (11) from the respective manifold (14, 16) by engagement of an annular valve part (30a, 40a) with an annular valve seat (35, 45), a solenoid (34, 44) being provided to magnetically move each said valve part (30a, 40a) relative to its seat by reacting with ferromagnetic material (32, 42) on the said poppet valve, each said poppet valve having a stem and an enlarged head (30a, 40a), the annular valve part (30a, 40a) being provided on the head and the ferromagnetic material (32, 42) being provided on the stem.

2. A machine as claimed in claim 1, **characterised in that** the coil of each solenoid (34, 44) surrounds the respective stem and reacts with an annular piece (32, 42) of ferromagnetic material on the stem. 5
3. A machine as claimed in claim 1 or claim 2, **characterised in that** the ferromagnetic material (32, 42) on the stem of said at least one valve moves in the magnetic field of a permanent magnet (33, 43) fixed relative to the manifolds, said permanent magnet acting with the ferromagnetic material (32, 42) to latch the valve in a position in which the valve part (30a, 40a) is spaced from the seat (35, 45) or a position in which the valve part seals to the seat. 10 15
4. A machine as claimed in claim 3, **characterised in that** the coil of the solenoid, permanent magnet and ferromagnetic material (34, 33, 32: 44, 43, 42) are all annular, the ferromagnetic material (32, 42) moving with the valve stem alternately into magnetic engagement with the coil of the solenoid (34, 44) and the magnet (33, 43). 20 25
5. A machine as claimed in any preceding claim, **characterised in that** energising pulses for operating the solenoids (34, 44) are generated by a microprocessor controller (20) receiving as input, inter alia, data relating to working chamber volume (via 25, 55), pressure in the high pressure manifold (14) and the desired rate of working (on 28). 30
6. A machine as claimed in claim 5, when operating as a motor, **characterised in that** the controller generated energising pulses are timed so that each valve (30, 40) only moves when the pressures on opposite sides of each valve are substantially equal. 35 40
7. A machine as claimed in claim 5 when operating as a motor with each working chamber as a cylinder (11), which cylinders sequentially become decision cylinders, **characterised in that** the controller-generated energising pulses are timed on the basis of the displacement of fluid required by the motor in order to make a required rotation by the time the decision cylinder has had its maximum effect. 45 50
8. A machine as claimed in any preceding claim when operating as a motor, **characterised in that** the timing of the high-pressure valve (30) linking the working chamber (11) to the high-pressure manifold (14) is arranged so that that valve (30) closes just before the chamber (11) attains its maximum volume, allowing the pressure

in the chamber (11) to drop to that of the low-pressure manifold (16) to allow the low-pressure valve (40) to open, and the timing of the low-pressure valve (40) linking the working chamber (11) to the low-pressure manifold (16) is arranged so that that valve (40) closes just before the chamber (11) attains its minimum volume, allowing the pressure in the chamber (11) to rise to that in the high-pressure manifold (14) to permit the high-pressure valve (30) to open.

9. A variable speed transmission unit comprising a prime mover (60) driving a pump (50) drawing fluid from a low-pressure manifold (16) and pumping pressurised fluid to a high-pressure manifold (14), **characterised in that** a pluri-cylinder machine as claimed in any preceding claim and operating as a motor is connected to receive fluid in its cylinders from the high-pressure manifold (14) and to pass it at lower pressure into the low-pressure manifold (16).
10. A transmission unit as claimed in claim 9, **characterised in that** the controller (20) converts the cylinders of the machine (10) from motoring to pumping operation as each cylinder approaches the point in its cycle at which it is possible to do so, in order to provide regenerative braking of an output shaft (24) of the machine (10).

#### Patentansprüche

1. Druckmittelmachine (10, 50) mit mehreren Arbeitskammern (11, 51) mit sich zyklisch änderndem Volumen, einem Hochdruck-Druckmittelverteiler (14) und einem Niederdruck-Druckmittelverteiler (16), mehreren elektromagnetisch gesteuerten Tellerventilen (13, 15, 64, 65), wobei mindestens ein derartiges Tellerventil jede Arbeitskammer (11, 51) jeweils mit jedem Verteiler (14, 16) verbindet, und elektronischen Folgesteuerungsmitteln (20, 21, 22) zur Betätigung der Tellerventile in zeitgesteuerter Beziehung zu dem sich ändernden Volumen der Kammern, wobei jedes der Tellerventile (30, 40) die jeweilige Kammer (11) durch Eingriff eines ringförmigen Ventiltails (30a, 40a) mit einem ringförmigen Ventilsitz (35, 45) von dem jeweiligen Verteiler (14, 16) abschließt, und wobei ein Elektromagnetventil (34, 44) vorgesehen ist, um durch Reaktion mit einem ferromagnetischen Material (32, 42) an dem Tellerventil jedes der Ventiltails (30a, 40a) relativ zu seinem Sitz magnetisch zu bewegen, wobei jedes Tellerventil einen Schaft und einen vergrößerten Kopf (30a, 40a) aufweist und das ringförmige Ventiltail (30a, 40a) am Kopf und das ferromagnetische Material (32, 42) am Schaft

vorgesehen ist.

2. Maschine nach Anspruch 1, dadurch gekennzeichnet, daß die Spule jedes Elektromagnetventils (34, 44) den jeweiligen Schaft umgibt und mit einem ringförmigen Stück (32, 42) aus ferromagnetischem Material am Schaft reagiert. 5
3. Maschine nach Anspruch 1 oder 2, dadurch gekennzeichnet, daß sich das ferromagnetische Material (32, 42) am Schaft des mindestens einen Ventils im magnetischen Feld eines bezüglich der Verteiler feststehenden Dauermagneten (33, 43) bewegt, wobei der Dauermagnet so mit dem ferromagnetischen Material (32, 42) zusammenwirkt, daß das Ventil in einer Position verriegelt wird, in der das Ventiltteil (30a, 40a) vom Sitz (35, 45) beabstandet ist, oder in einer Position, in der das Ventiltteil am Sitz abschließt. 10 15
4. Maschine nach Anspruch 3, dadurch gekennzeichnet, daß die Spule des Elektromagnetventils, der Dauermagnet und das ferromagnetische Material (34, 33, 32: 44, 43, 42) ringförmig sind, wobei sich das ferromagnetische Material (32, 42) mit dem Ventilschaft abwechselnd in magnetischen Eingriff mit der Spule des Elektromagnetventils (34, 44) und dem Magnet (33, 43) bewegt. 20 25
5. Maschine nach einem der vorhergehenden Ansprüche, dadurch gekennzeichnet, daß Erregungsimpulse zur Betätigung des Elektromagnetventils (34, 44) von einer Mikroprozessorsteuerung (20) erzeugt werden, die als Eingangssignal unter anderem das Arbeitskammervolumen (über 25, 55), den Druck im Hochdruckverteiler (14) und die Arbeitsollgeschwindigkeit (auf 28) betreffende Daten erhält. 30 35
6. Maschine nach Anspruch 5 bei Betrieb als Motor, dadurch gekennzeichnet, daß die von der Steuerung erzeugten Erregungsimpulse derart zeitgesteuert sind, daß sich jedes Ventil (30, 40) nur dann bewegt, wenn die Drücke auf gegenüberliegenden Seiten jedes Ventils im wesentlichen gleich sind. 40 45
7. Maschine nach Anspruch 5 bei Betrieb als Motor mit jeder Arbeitskammer als Zylinder (11), wobei die Zylinder nacheinander zu Entscheidungszyklindern werden, dadurch gekennzeichnet, daß die von der Steuerung erzeugten Erregungsimpulse auf Grundlage der vom Motor benötigten Druckmittelverdrängung, um einen erforderlichen Umlauf auszuführen, bis der Entscheidungszyylinder seine Maximalwirkung hatte, zeitgesteuert sind. 50 55

8. Maschine nach einem der vorhergehenden Ansprüche bei Betrieb als Motor, dadurch gekennzeichnet, daß die Zeitsteuerung des die Arbeitskammer (11) mit dem Hochdruckverteiler (14) verbindenden Hochdruckventils (30) so ausgelegt ist, daß das Ventil (30), kurz bevor die Kammer (11) ihr Maximalvolumen erhält, schließt, wodurch der Druck in der Kammer (11) auf den des Niederdruckverteilers (16) abfallen kann, um ein Öffnen des Niederdruckventils (40) zu gestatten, und daß die Zeitsteuerung des die Arbeitskammer (11) mit dem Niederdruckverteiler (16) verbindenden Niederdruckventils (40) so ausgelegt ist, daß das Ventil (40), kurz bevor die Kammer (11) ihr Minimalvolumen erhält, schließt, wodurch der Druck in der Kammer (11) auf den im Hochdruckverteiler (14) ansteigen kann, um ein Öffnen des Hochdruckventils (30) zu gestatten.
9. Übertragungseinheit mit veränderlicher Drehzahl mit einer Kraftmaschine (60), die eine Pumpe (50) antreibt, welche von einem Niederdruckverteiler (16) Druckmittel ansaugt und druckbeaufschlagtes Druckmittel zu einem Hochdruckverteiler (14) pumpt, dadurch gekennzeichnet, daß eine Mehrzylindermaschine nach einem der vorhergehenden Ansprüche, die als Motor betrieben wird, so angeschlossen ist, daß sie in ihren Zylindern Druckmittel vom Hochdruckverteiler (14) empfängt und es bei einem geringeren Druck in den Niederdruckverteiler (16) leitet.
10. Übertragungseinheit nach Anspruch 9, dadurch gekennzeichnet, daß die Steuerung (20) die Zylinder der Maschine (10) von Motor- zu Pumpbetrieb umkehrt, während sich jeder Zylinder dem Punkt in seinem Zyklus nähert, bei dem dies möglich ist, um Nutzbremsung einer Abtriebswelle (24) der Maschine (10) vorzusehen.

#### Revendications

1. Machine à fonctionnement fluide (10, 50) ayant une pluralité de chambres de travail (11, 51) de volume changeant cycliquement, un collecteur de fluide à haute pression (14) et un collecteur de fluide à basse pression (16), une pluralité de soupapes à champignon (13, 15, 64, 65) commandées électromagnétiquement, au moins une soupape à champignon de ce type reliant chaque chambre de travail (11, 51) respectivement, à chaque collecteur (14, 16), et un moyen électronique de mise en séquence (20, 21, 22) pour faire fonctionner lesdites soupapes à champignon en relation temporisée avec les volumes changeants des chambres, chacune desdites soupapes à champignon (30, 40) isolant la cham-

bre respective (11) du collecteur respectif (14, 16) par l'engagement d'une partie de soupape annulaire (30a, 40a) avec un siège de soupape annulaire (35, 45), un solénoïde (34, 44) étant prévu pour déplacer magnétiquement chacune desdites parties de soupape (30a, 40a) par rapport à son siège en réagissant avec un matériau ferromagnétique (32, 42) sur ladite soupape à champignon, chacune desdites soupapes à champignon ayant une tige et une tête élargie (30a, 40a), la partie de soupape annulaire (30a, 40a) étant prévue sur la tête et le matériau ferromagnétique (32, 42) étant prévu sur la tige.

2. Machine selon la revendication 1, **caractérisée en ce que** la bobine de chaque solénoïde (34, 44) entoure la tige respective et réagit avec une pièce annulaire (32, 42) de matériau ferromagnétique sur la tige.

3. Machine selon la revendication 1 ou la revendication 2, **caractérisée en ce que** le matériau ferromagnétique (32, 42) sur la tige de ladite au moins une soupape se déplace dans le champ magnétique d'un aimant permanent (33, 43) fixe par rapport aux collecteurs, ledit aimant permanent agissant avec le matériau ferromagnétique (32, 42) pour enclencher la soupape dans une position dans laquelle la partie de soupape (30a, 40a) est espacée du siège (35, 45) ou dans une position dans laquelle la partie de soupape forme un joint contre le siège.

4. Machine selon la revendication 3, **caractérisée en ce que** la bobine du solénoïde, l'aimant permanent et le matériau ferromagnétique (34, 33, 32; 44, 43, 42) sont tous annulaires, le matériau ferromagnétique (32, 42) se déplaçant avec la tige de la soupape de manière alternative en engagement magnétique avec la bobine du solénoïde (34, 44) et l'aimant (33, 43).

5. Machine selon l'une quelconque des revendications précédentes, **caractérisée en ce que** des impulsions d'excitation pour faire fonctionner les solénoïdes (34, 44) sont générées par un régisseur à microprocesseur (20) recevant, comme entrée, entre autres des données relatives au volume de la chambre de travail (via 25, 55), à la pression dans le collecteur à haute pression (14) et au rendement de travail souhaité (en 28).

6. Machine selon la revendication 5, fonctionnant en tant que moteur, **caractérisée en ce que** les impulsions d'excitation générées par le régisseur sont temporisées de telle sorte que chaque soupape (30, 40) ne se déplace que lorsque les pressions des deux côtés de chaque soupape sont

substantiellement égales.

7. Machine selon la revendication 5, fonctionnant en tant que moteur, avec chaque chambre de travail en tant que cylindre (11), lesquels cylindres deviennent séquentiellement des cylindres de décision, **caractérisée en ce que** les impulsions d'excitation générées par le régisseur sont temporisées sur la base du déplacement de fluide requis par le moteur pour effectuer une rotation requise à partir du moment où le cylindre de décision a eu son effet maximum.

8. Machine selon l'une quelconque des revendications précédentes fonctionnant en tant que moteur, **caractérisée en ce que** la temporisation de la soupape à haute pression (30) reliant la chambre de travail (11) au collecteur à haute pression (14) est arrangée de telle sorte que la soupape (30) se ferme juste avant que la chambre (11) n'atteigne son volume maximum, permettant à la pression dans la chambre (11) de chuter jusqu'à celle du collecteur à basse pression (16) pour permettre à la soupape à basse pression (40) de s'ouvrir, et la temporisation de la soupape à basse pression (40) reliant la chambre de travail (11) au collecteur à basse pression (16) est arrangée de telle sorte que cette soupape (40) se ferme juste avant que la chambre (11) n'atteigne son volume minimum, permettant à la pression dans la chambre (11) d'augmenter jusqu'à celle dans le collecteur à haute pression (14) pour permettre à la soupape à haute pression (30) de s'ouvrir.

9. Unité de transmission à vitesse variable comprenant un moteur (60) entraînant une pompe (50) aspirant du fluide d'un collecteur à basse pression (16) et pompant du fluide sous pression dans un collecteur à haute pression (14), **caractérisée en ce qu'une machine à plusieurs cylindres selon l'une quelconque des revendications précédentes et fonctionnant en tant que moteur est connectée de manière à recevoir dans ses cylindres du fluide provenant du collecteur à haute pression (14) et à le faire passer à une pression inférieure dans le collecteur à basse pression (16).**

10. Unité de transmission selon la revendication 9, **caractérisée en ce que** le régisseur (20) convertit les cylindres de la machine (10) d'une opération de moteur à une opération de pompe lorsque chaque cylindre approche le point au cours de son cycle auquel cette conversion est possible, afin de fournir un freinage à récupération d'un arbre de sortie (24) de la machine (10).



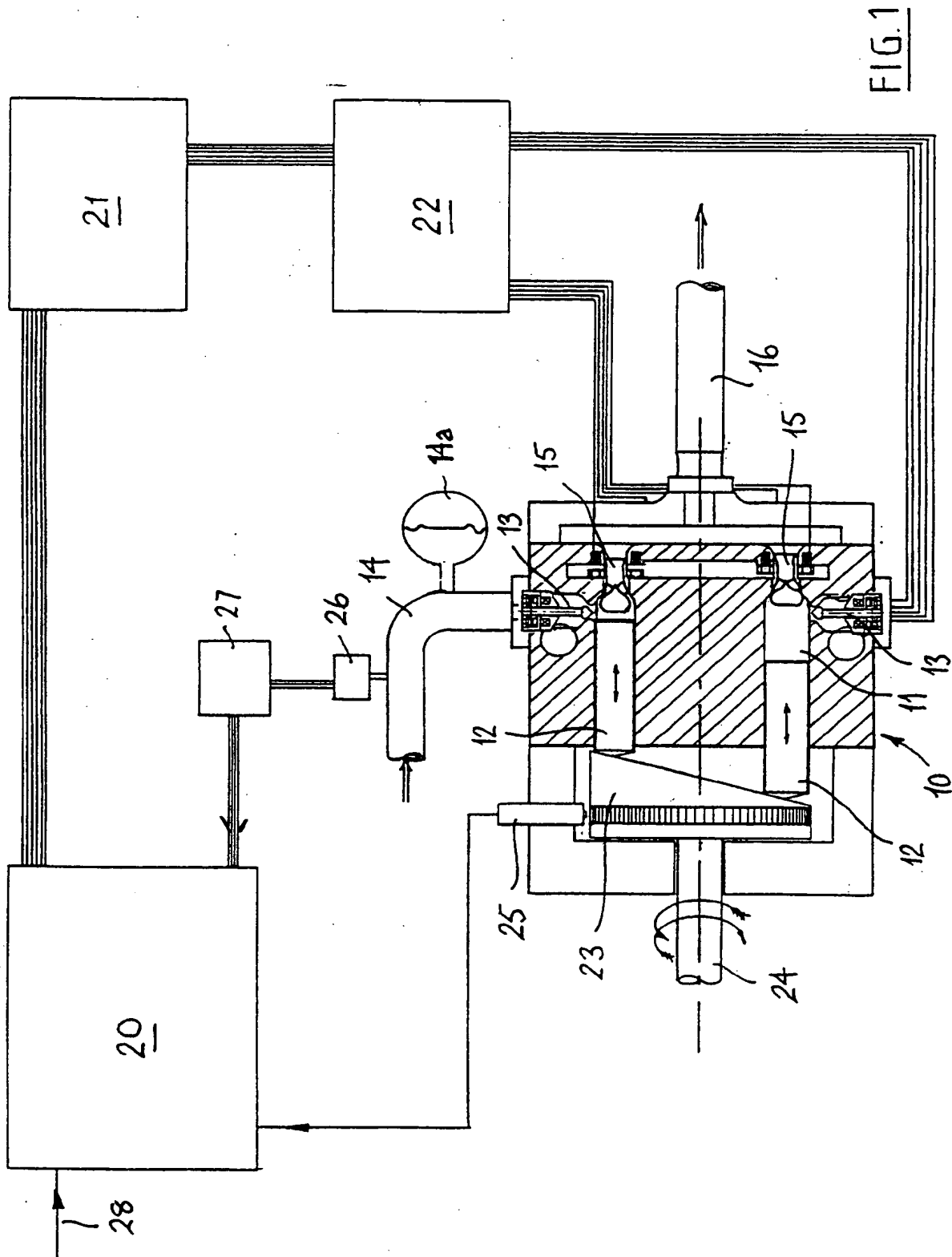


FIG.1

Best Available Copy

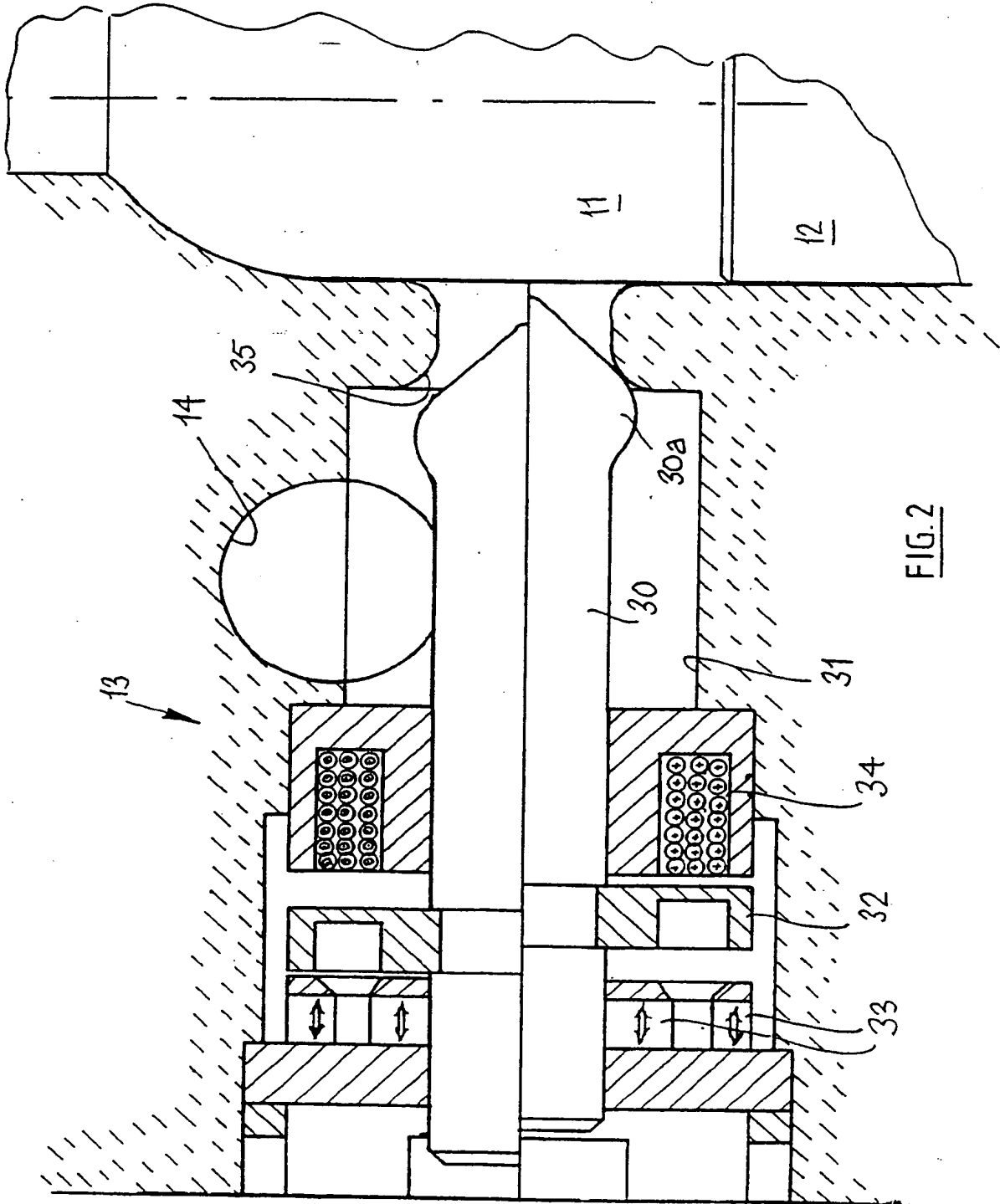


FIG. 2

Best Available Copy

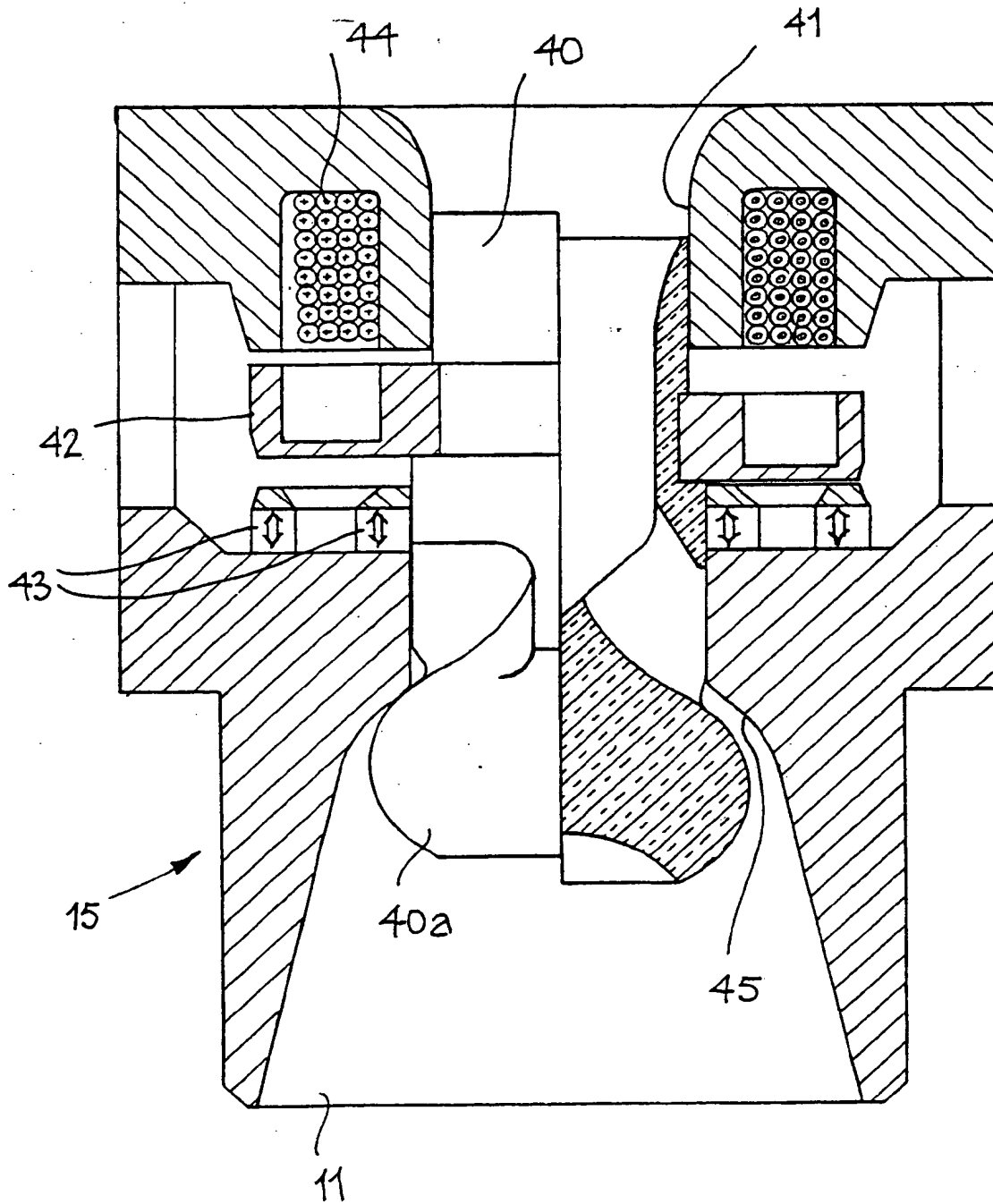


FIG. 3

Best Available Copy

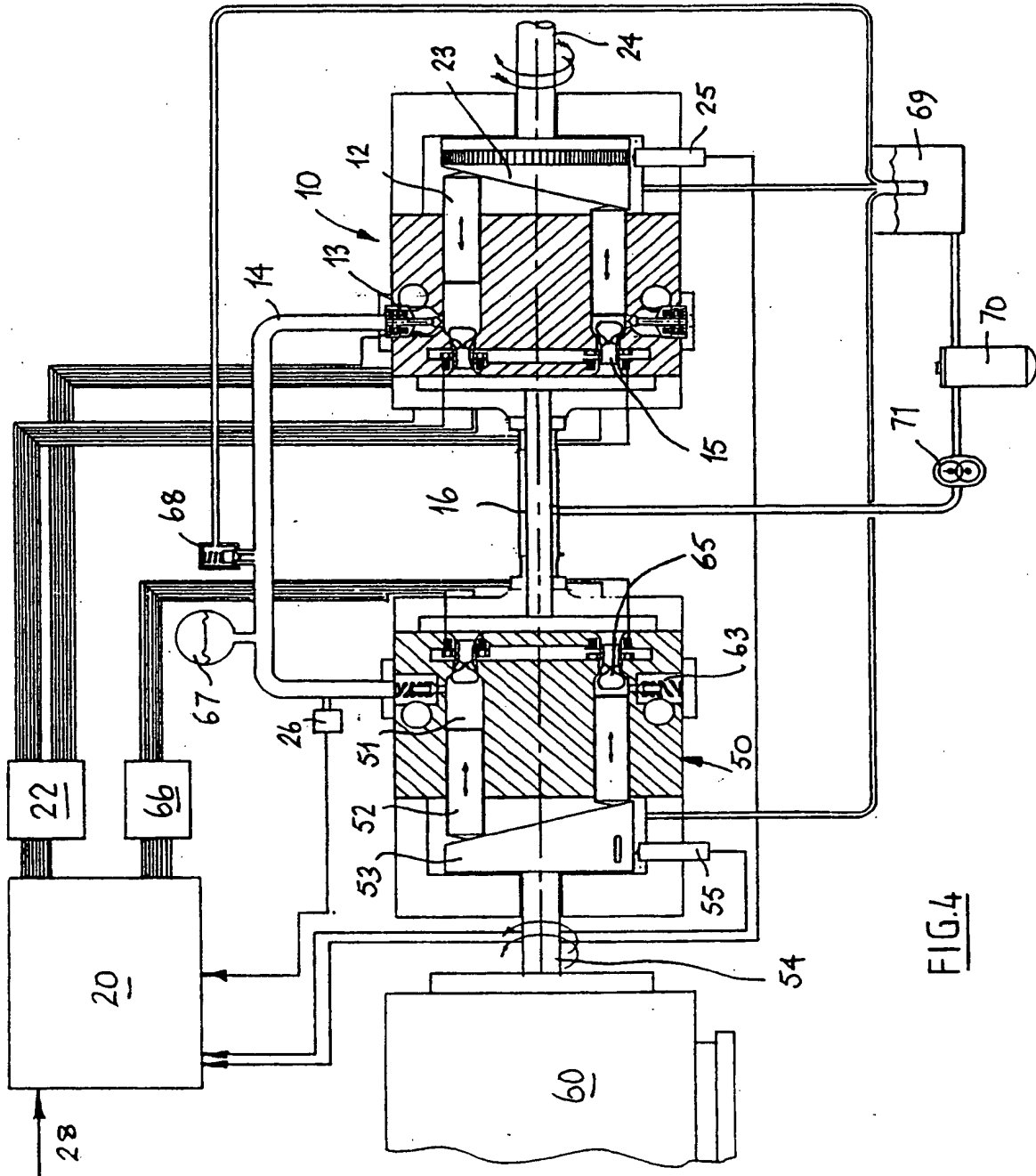


FIG. 4

Best Available Copy